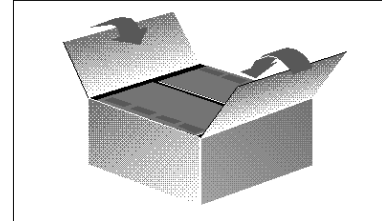


TECHNOMELT SUPRA 90 TH

Rev. 01 : November 2019

Hotmelt Adhesive for Packaging**Characteristics**

- High quality synthetic hot melt
- High processing-quality and adhesion
- Extremely thermo-stability, very low charring qualities
- Very high mileage characteristics
- High heat resistance

**Fields of application**

- Versatile product for gluing of wrap-around cases, tray forming, case sealing and carton sealing.
- Gluing a wide range of fiber papers and boards.
- Permits high machine speeds

Technical data

Color:	white slat form
Softening point (Ring & Ball):	100-116 °C
Viscosity Brookfield ; spindle 27:	700 - 1400 cPs / 160 °C
Open time:	short
Setting time:	short

Instructions for use

Application method:	nozzle, wheel, plunger
Recommended working temperature range:	150 - 180 °C

Due to changing surfaces, glue ability of materials can be very different. Therefore pre-tests should be carried out in case of difficult-to-bond surfaces, e. g. lacquered and coated ones.

Cleaning

Hotmelts remnants e.g. on surfaces of machine parts, can be removed with cold cleaning agent based on organic solvents. Depending on extent of contamination the application equipment must be inspected and cleaned regularly. If a darkened glue film is present the equipment can be cleaned by flushing with fresh material or hot paraffin wax. Carbonized material caused by overheating can only be removed with the help of a strong solvent and mechanical means. "Melt-o-clean" from Henkel, based on re-generative natural raw materials, is recommended.

Delivery form

Supplied as slat form in 25 kg PP bags

Storage

Shelf life of at least 2 years if stored in a cool and dry place.

Safety & Security advice

See Safety Data Sheet

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to any verbal recommendations, except for cases where we are liable of gross negligence or false information.